



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2366
Job Sheet 171402



Part No: D2366

Job Qty: 50 ea

Part Name: Lock Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP B 00.05.04 Reformat EC IPP Rev:C Now on Waterjet 07-04-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/17/18	0.00	0.00	Start Up Waterjet		See 18/02/18
100	Waterjet	50 pcs		2/17/18	0.01	2.00	Waterjet1		See 18/02/18
120	QC	50 pcs		2/17/18	0.00	0.00	QC8		38
130	Small Fab	50 pcs		2/19/18	0.00	1.24	Small Fab		9-89
140	Packaging	50 pcs		2/19/18	0.00	0.00	Packaging3		
150	QC21-SA	50 Ea		2/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg 2366
Descriptions: 130 - Tumble and stock

248
FEB 12 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	.8700 sf (.0174 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	1	77	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Handle	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Lock Handle	0.750Inches ± 0.010	0.760 0.740		
3	Lock Handle	0.344Inches ± 0.010	0.354 0.334		
4	Lock Handle	1.196Inches ± 0.010	1.206 1.186		
5	Lock Handle	2.750Inches ± 0.010	2.760 2.740		

Plex 2/12/18 9:52 AM dart.leroux.jason

DART
AEROSPACE
S041478

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Lock Handle

PART NO: D2366
Original Serial #: S041478
Revision:
Operation: Start up Operation
Change No:

02/12/18
Job No: 171402